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| * Access to seaports to export goods * Plentiful rainfall and long growing season * Broad flat rivers |  |
| * Put money into land and slaves | * Rivers provided power to operate early factories and mills * The invention of the reaper brought industrialization to Northern agriculture |
|  | * By 1850 the Railroad became the most efficient way to move goods in the north |
|  | * Between 1845 and 1860 immigrants moved to the US from Germany because of war, and from Ireland because of famine they settled in the north to get jobs in mills and factories |

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| Geography | Geography |
| Economy | Economy |
| Transportation | Transportation |
| Society | Society |